

Red-D-Arc Welderentals

When you're ready to weld.

Red-D-Arc Welderentals, an Airgas company, is North America's leading provider of rental welding products and services, with over 40,000 units in a fleet that includes welders, welding positioners and other welding-related equipment, for almost any type of welding process and application.

PMT Remote Controls



PB-4-50 PENDANT REMOTE CONTROL

PB-6-50 PENDANT REMOTE CONTROL

FT-2-25 FORWARD/REVERSE FOOTSWITCH

FT-1VAR-25 VARIABLE-SPEED FOOTSWITCH



Airgas

1-866-733-3272
Rental Centers Across North America

PMT Remote Controls for Red-D-Arc Positioners, Manipulators and Turning Rolls

PB-6-50 Six-Function Hand Pendant Control



Required for operating all Red-D-Arc positioners and manipulators (except PA-5MT positioner). 50 foot control cable plugs into main control box via an MS-type connector. Hand/Foot switch on main control box must be set to Hand position to activate the PB-6-50. Performs six control functions on both positioners and manipulators.

Positioner Functions - start and stop push buttons, tilt up and tilt down push buttons, rotation direction forward/reverse selector switch, potentiometer-type table-speed control

Manipulator Functions - start and stop push buttons, ram up and ram down push buttons, ram forward/reverse selector switch, potentiometer-type ram travel-speed control

PB-4-50 Four-Function Hand Pendant Control



Required for operating all Red-D-Arc turning roll sets. 50 foot control cable plugs into main control box via an MS-type connector. Hand/Foot switch on main control box must be set to Hand position to activate the PB-4-50. Performs four turning roll control functions.

Turning Roll Functions - start and stop push buttons, rotation direction forward/reverse selector switch, potentiometer-type rotation-speed control

FT-2-25 Rotation-Direction Remote Foot Control



Optional two-pedal foot control for operation with all Red-D-Arc positioners and turning rolls. 25 foot control cable plugs into main control box via an MS-type connector. Hand/Foot switch on main control box must be in Foot position to activate the FT-2-25.

Positioner and Turning Roll Functions - controls forward/reverse rotation direction

Cannot be used in conjunction with the FT-1VAR-25 rotation-speed remote foot control.

FT-1VAR-25 Rotation-Speed Remote Foot Control



Optional single-pedal foot control for operation with all Red-D-Arc positioners and turning rolls. 25 foot control cable plugs into main control box via an MS-type connector. Hand/Foot switch on main control box must be in Foot position to activate the FT-1VAR-25.

Positioner and Turning Roll Functions - provides variable rotation-speed control

Cannot be used in conjunction with the FT-2-25 rotation-direction remote foot control.

Application Chart

POSITIONERS	Control	Required or Optional	Functions Controlled
PB-6-50	hand pendant	*required	6 functions - start, stop, tilt up, tilt down, rotation direction, rotation speed
FT-2-25	2-pedal foot control	optional	1 function - rotation direction (cannot be used in conjunction with the FT-1VAR-25 foot control)
FT-1VAR-25	1-pedal foot control	optional	1 function - rotation speed (cannot be used in conjunction with the FT-2-25 foot control)
*not required with the PA-5MT positioner			
MANIPULATORS	Control	Required or Optional	Functions Controlled
PB-6-50	hand pendant	required	6 functions - start, stop, ram up, ram down, ram forward/reverse, ram travel-speed
TURNING ROLLS	Control	Required or Optional	Functions Controlled
PB-4-50	hand pendant	required	4 functions - start, stop, rotation direction, rotation speed
FT-2-25	2-pedal foot control	optional	1 function - rotation direction (cannot be used in conjunction with the FT-1VAR-25 foot control)
FT-1VAR-25	1-pedal foot control	optional	1 function - rotation speed (cannot be used in conjunction with the FT-2-25 foot control)