

Red-D-Arc Welderentals is North America's leading provider of rental welding products and services, with over 40,000 units in a fleet that includes welders, welding positioners and other welding-related equipment, for almost any type of welding process and application.



EXtreme360 Inverter Welder

350 AMPS AT 60% DUTY-CYCLE OUTPUT

STICK, MIG, TIG, FLUX-CORED PROCESSES

EXTREME-DUTY SPECIFICATIONS

4PAK, 8PAK MULTIOPERATOR SYSTEMS









EXtreme360 Inverter Welder CC/CV

Processes

Stick, MIG, TIG, Flux-Cored, Air Carbon Arc Cutting and Gouging, with Optional Pulsed MIG and Optional Pulsed TIG

Description

350 amp at 60% duty cycle, constant current/constant voltage, DC inverter welder. Standard features include Auto-Line, Ammeter and Voltmeter, adjustable Arc Control, full Remote Control capability and Extreme-Duty construction.

Voltage Input

Individual Units: Auto-Line Power Management Technology allows for operation with any type of primary power from 208 to 575 VAC, single- or three-phase, 50 or 60 hertz, with no manual linking required - ideal for dirty or unreliable input power. 4Pak and 8Pak Multioperator units include DP120 Panels and operate with 460/575/3/60 input power.

Features

CC/CV welding processes with full remote-control capability

Auto Remote Sense enables unit to automatically use remote control if connected to remote control receptacle Potentiometer-type remote control

Exceptional electrical efficiency (87.24% efficiency at 400A)

Power factor of .95 enables smaller fuses/breakers and primary wiring

Selectable Low-OCV Stick mode reduces open circuit voltage to nearly 15 volts when welding power source is not in use Extreme-Duty environmental protection with ultra-tough, poly carbonate-blended control panel cover

Tweco style output terminals

Wind Tunnel Technology protects electrical components and PC boards from contamination Line Voltage Compensation keeps welding output constant with power variations of \pm 10%

CSA certified to both U.S. and Canadian Standards for welding equipment

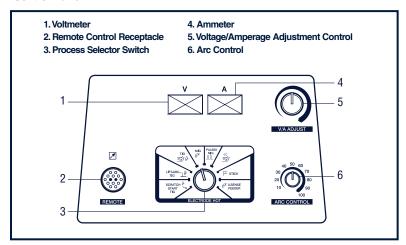
Optional 115 VAC auxiliary power

Optional gas solenoid for TIG welding

Specifications

Input Power	Rated Output	Voltage Range	Amperage Rang	e Max. Op	Max. Open-		Amps Input at Rated Load Output, 60 Hz							
	at 60% Duty Cyc	le in CV Mode	in CC Mode	Circuit V	oltage	208 V	230 V	400 V	460 V	575 V	KVA	KW		
Three-Phase	350 A at 34 VDC	10 - 38 V	5 - 425 A	75 VDC		40.4	36.1	20.6	17.8	14.1	14.2	13.6		
Single-Phase	300 A at 32 VDC	10 - 38 V	5 - 425 A	75 VDC		60.8	54.6	29.7	24.5	19.9	11.7	11.2		
WEIGHTS	lb (kg)	DIMENSIONS	H x W x D inches (mm)		INPUT P	OWER	Volts/Phase/Hertz							
EXtreme360	80 (36.3)	EXtreme360	17 (432) x 12.5 (318) x 24 (610)		EXtreme	208-575/1/3/50/60								
EXtreme360 4Pa	k 700 (320)	EXtreme360 4Pak	54.5 (1384) x 31.5 (800) x 32 (813		EXtreme	360 4Pak	460/575/3/50/60							
EXtreme360 8Pak 1400 (640) EX		EXtreme360 8Pak	54.5 (1384) x 63 (1600) x 32 (813)		EXtreme	360 8Pak	460/575	460/575/3/50/60						

Control Panel



Auto-Line Voltage Input

Allows for operation with any type of primary power from 208 to 575 VAC, single- or three-phase, 50 or 60 hertz, with no manual linking required

