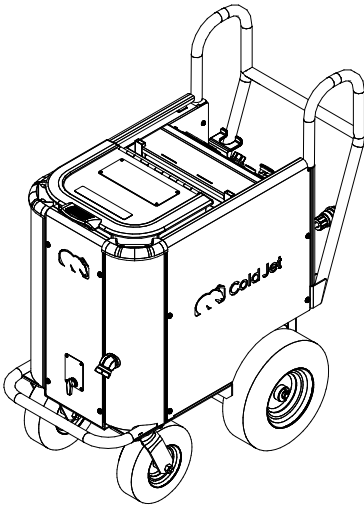


Aero 80

S E R I E S

OPERATOR MANUAL

Aero 80 Series Dry Ice Blast Systems



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Aero **80**
S E R I E S

Model No. 80 Series

This manual illustrates the safety, operation, and maintenance features of the Cold Jet **Aero 80 Series**.

The build and revision level is located on the machine's data plate.

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SAFETY

General Safety Precautions



- **NEVER** use a wire tie to hold the applicator trigger in the **ON** position. (Doing so violates safety regulations, can damage applicator, and voids warranty coverage of applicator.)
- **ALWAYS** turn source air **OFF** and remove the applicator control line before removing the blast hose.
- **ALWAYS** follow the guidelines of the governing codes of your local/national body.
- **NEVER DISCONNECT** the air supply hose without first shutting off the source air and bleeding down the system.
- **ALWAYS WEAR** safety glasses, gloves, 32+NRR ear plugs & ear muffs.
- **NEVER OPERATE** the unit without first reading the Operator Manual.
- **NEVER** exceed recommended hose or blasting unit pressure levels.
- **DO NOT** ever kink the blast hose.
- **ALWAYS ENSURE** that hoses are securely tightened.
- **ALWAYS** electrostatic ground the material being cleaned.
- **CHECK** hoses and tubes for nicks and gouges.
- **NEVER OPERATE** a damaged blasting system.
- **NEVER** mask the ventilation holes.

Electrostatic Discharge

CAUTION: Electrostatic discharge can be hazardous to the operator and the equipment. The static charge of CO₂ varies with the amount of ice and humidity present. Follow these instructions to assure safe operation while blasting.

Static discharge may ignite flammables.

A) PLUG INTO A GROUNDED POWER OUTLET

This is critical for electrostatic dissipation. If the ground is not connected a charge may build up on the unit or the applicator.

B) KNOW YOUR ENVIRONMENT

Electrostatic buildup changes as humidity levels change and will vary by location. Electrostatic discharge is higher at low humidity levels and occurs most often during winter.

C) ATTACH STATIC BOND CABLE

To minimize static between the part being cleaned and the applicator, attach the static bond cable between the blast hose connection and the part.

D) ATTACH STATIC GROUND CABLE (OPTIONAL)

If a part being cleaned is on a non-grounded surface it will build up an electrostatic charge, which could injure the operator or damage the equipment. Wrap or clip one end of the static ground cable to the part to dissipate the charge and the other end to a grounded surface. Metal framing, that holds the part in place, can be used but the part and frame must be electrically connected. Use a conductivity tester for confirmation.

Carbon Dioxide Safety Precautions

Carbon Dioxide (CO₂) is a naturally occurring non-toxic gas, however caution should be exercised.

- This unit utilizes solid state Carbon Dioxide (Dry Ice) as a blast media.
- Dry Ice is very cold (-110° F / -79° C) and may freeze skin instantly.
- CO₂ is heavier than air, which means it will settle to the ground.
- Always ventilate when blasting.
- CO₂ is nontoxic, non-corrosive, non-conductive and is approved by the FDA and USDA. While exposure to CO₂ gas is not harmful in low concentrations, CAUTION should be exercised when using any material that can DISPLACE OXYGEN.
- Please refer to Carbon Dioxide (CO₂) MSDS sheet for all safety precautions. (available from dry ice supplier.)



Do not allow skin to directly contact dry ice. Always use protective clothing (Thermal Gloves) and eye protection when handling CO₂ solids or when using the blasting unit.

Increased levels of CO₂ when blasting in a confined space can displace breathable oxygen creating a risk of serious injury or death, therefore use of a carbon dioxide monitoring device is required when using in a confined space.

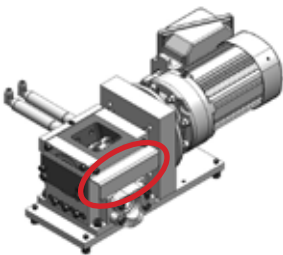


A) ERGONOMICS

CO₂ blasting involves direct discharge of an air powered blasting nozzle. The operator experiences a reactive thrust which increases with blast pressure and air flow. Operator fatigue may become a concern depending on issues such as blasting angle, work area, temperature, operator strength and level of physical conditioning. Do not exceed allowable limits of blast pressure, duty cycle and total blast time as determined by on site health and safety personnel knowledgeable about site-specific conditions and available worker population.

B) LOCK OUT/TAG OUT WARNING

Do not attempt any maintenance procedure unless all input air and electrical sources are locked out and tagged out according to applicable regulations.



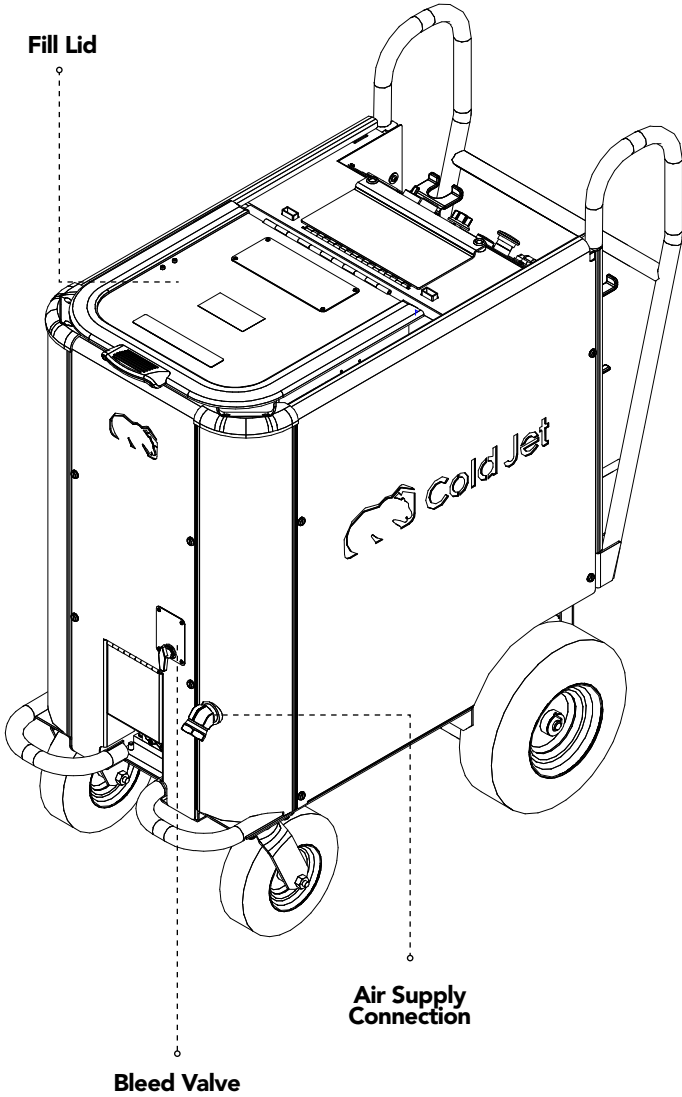
C) FINGER GUARD PRECAUTIONS

The finger guard on the feeder protects from a potential personal injury site located inside the machine. The guard, over the exhaust port, must remain installed at all times to serve it's function.

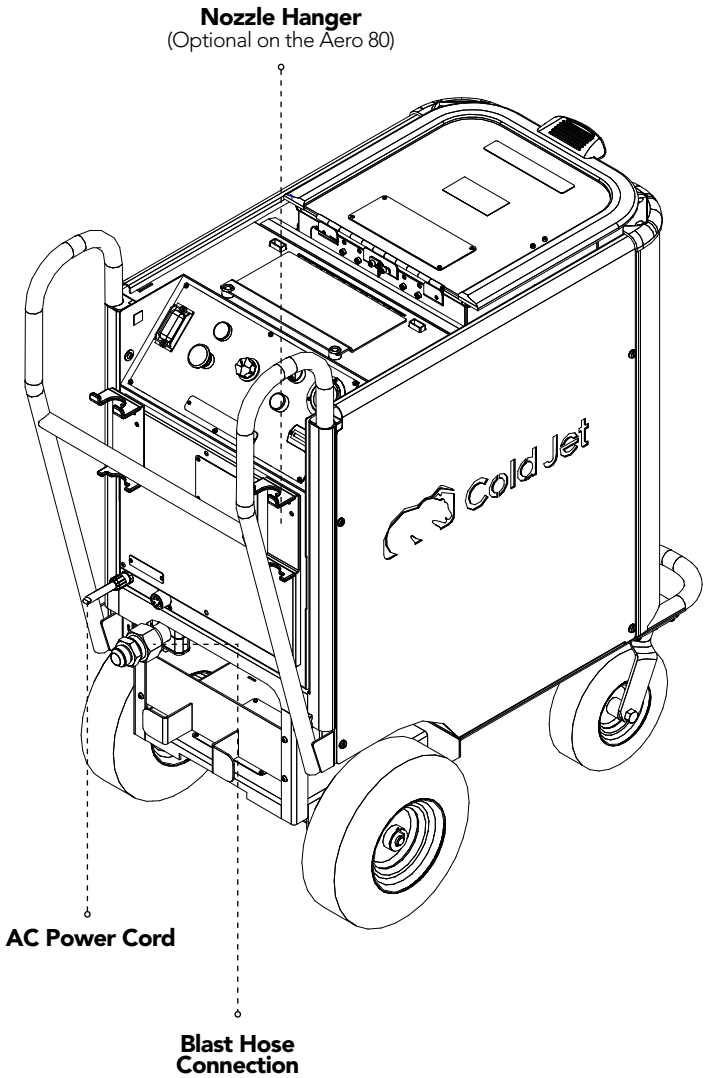
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S E R I E S

YOUR MACHINE

Front View



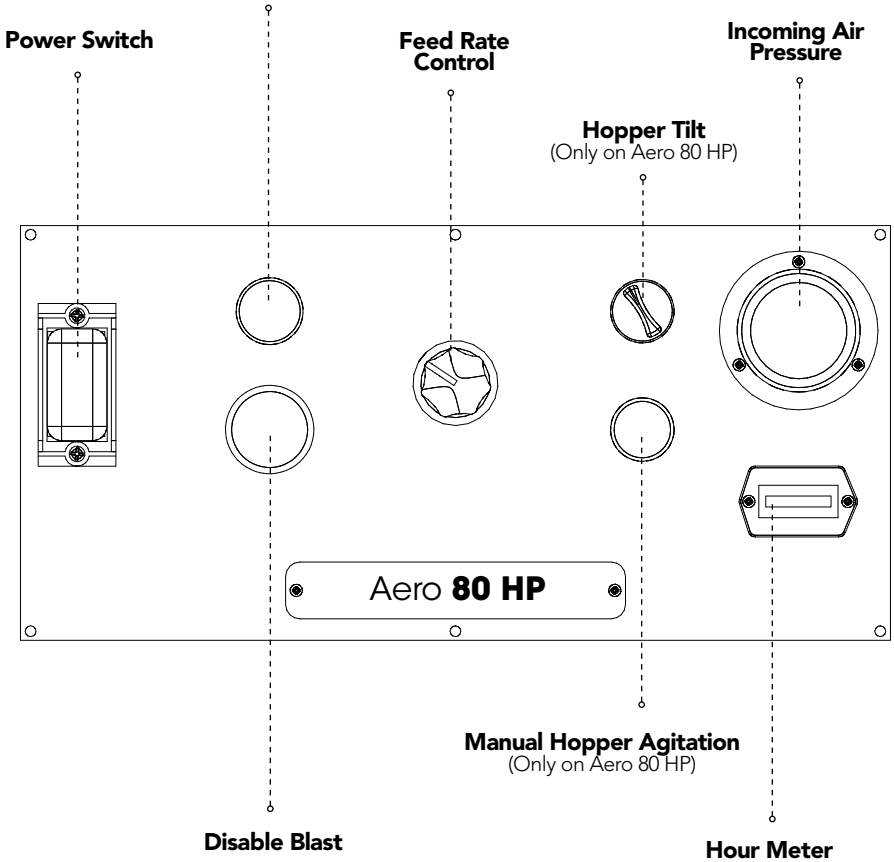
Rear View



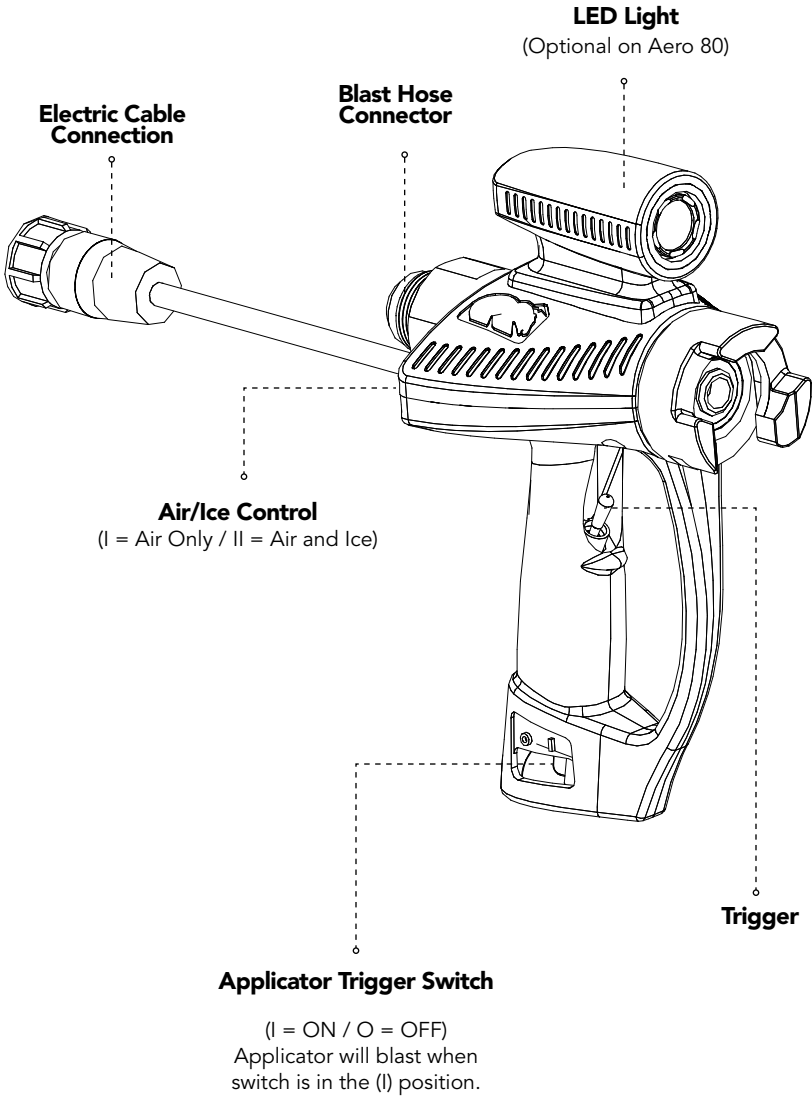
Control Panel

Blast/Power Indicator

Indicator will turn green when you have power to the machine.



Blast Applicator



Removing Unused Ice (Aero 80 HP and 80 DX)

1. Attach the recycling bag to catch the remaining ice.
2. Verify that no one is touching the machine in order to avoid possible injury from pinch points.
3. Turn the Hopper Tilt Switch to the right. This will tilt the hopper outward opening the plate on the front of the machine.



4. Press the Manual Hopper Agitation Button to dislodge any ice left in the hopper.



5. Keeping hands away from Hopper, turn the Hopper Tilt Switch to the left to lower Hopper and de-activate agitation.
6. Return the ice to the storage tote or dispose of properly.

OPERATION

Start Up

- 1** Make sure the Power Switch is off and the bleed valve is closed.
- 2** Attach the blast hose and control cable to the machine.
- 3** Attach the applicator to the blast hose and control cable.
- 4** Attach a nozzle to the applicator.
- 5** Attach the whip check to the air supply hose, then attach the air supply hose to the machine.
(Check the data plate for the operating pressure range.)
- 6** Connect the static ground reel to the target surface. If the static ground cable is being used, connect the cable to the connector on the hose and then to the target surface.
(Only on Aero 80 HP and Aero 80 DX.)
- 7** Turn air supply on and allow the air hose to pressurize.
- 8** Plug the power cord into an electrical outlet. If an extension cord is necessary, it must comply with the power requirements of this unit and all governing electrical codes.
(Check the data plate for the operating voltage range.)
- 9** Turn the Control Panel Power Switch on.
- 10** Enable the applicator by pushing the Trigger Switch to the ON (I) position. Turn the bleed valve ON (I) and blast with AIR ONLY to purge water out of the system, then turn it OFF (O) to close it. The unit is now ready to blast. (Note: If water content of compressed air is relatively high, adjust bleed valve so a very small amount of air/water may continuously drain.)

Shut Down

- 1** Stop blasting and push in the Disable Blast Button on the Control Panel.
- 2** Remove unused ice from the hopper. Refer to page 16 for instructions on how to empty the hopper. (Only on the Aero 80 HP and Aero 80 DX.)
- 3** Pull out the Disable Blast Button on the Control Panel.
- 4** Flip the Air/Ice Control Switch on the Applicator to Air Only (I) and blast for 1 minute.
- 5** Stop blasting and disable the Applicator Safety by pushing the switch, located on the applicator handle, back to the (O) position.
- 6** Turn OFF the Power Switch.
- 7** Turn OFF the compressed air supply.
- 8** Open the bleed valve to relieve all remaining pressure.
- 9** If open, close the fill lid.
- 10** When the air hose is fully depressurized disconnect the machine.

*When shutting the machine down for more than 15 minutes, always make sure the hopper is empty and blast with air only for 1 minute. Failure to do so may result in feeder and/or nozzle freeze-up.

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MAINTENANCE

Troubleshooting

PROBLEM	CHECK THIS	SOLUTION
Machine will NOT start (GREEN light is not on)	Is the unit plugged in?	If NO...Plug Unit in.
	Is the power switch in the ON (I) position?	If NO...Push power switch to ON (I).
	It still will not start?	Call Cold Jet for support.
Machine will NOT blast	Is the applicator trigger switch pushed back to the (O) position?	If YES...Flip the switch forward to (I).
	Is the air supply connected and the air supply on?	If YES...The nozzle may be clogged, blast with air only to unclog the nozzle.
	Is the incoming air pressure gauge showing pressure?	
	Is the optional pressure regulator open and displaying pressure?	
Is the applicator control cable connected to the machine and the applicator?		
Machine blasts AIR but NOT pellets	Is the Air/Ice Control Switch set to Air ONLY (I)	If YES...Set Air/Ice Control Switch to Air and Ice (II)
	Is the Hopper clogged?	If YES...follow removing unused ice procedure to clear ice. (For Aero 80 HP and 80 DX only.) For Aero 80... call Cold Jet for support.
	Is applicator Air/Ice control in (II) position?	If YES...call Cold Jet for support.
	Is a foreign object lodged in the feeder assembly?	If YES...call Cold Jet for support.

Maintenance

BIANNUAL	<ul style="list-style-type: none">• Check pneumatic air lines• Check static ground cable & reel• Check the accessories• Check all valves• Safety test the unit• Check condition of power cord• Check all LEDs• Inspect hoses for damage• Check the pressure gauge• Check for air leaks
MONTHLY	<ul style="list-style-type: none">• Check the air filters by unscrewing the base a 1/4 turn clockwise.• Check the hopper thumper for worn or damaged parts and also check for loose fittings.
WEEKLY	<ul style="list-style-type: none">• Look through the hopper to check the rotor for nicks or gouges.• Make sure the nozzle airflow exit end is not deformed or burred.
DAILY	<ul style="list-style-type: none">• Drain water out of the air filter before using the machine.• While in operation check the pressure gauge for damage.• Check the air and blast hoses for damage (ie: cuts or scuff marks).

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S E R I E S

24/7 Customer Service

Cold Jet employs an experienced customer support team to assist you with troubleshooting, maintenance, parts and accessories for your Aero 80 Series system.

General Contact Information

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service@coldjet.com

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Specifications







Weight (empty)	400 lbs (181 kg)
Dimensions (L x W x H)	43" x 20" x 46" (109 cm x 52 cm x 118 cm)
Dry Ice Capacity	80 lbs (36.4 kg)
Variable Feed Rate	0 - 7 lbs/min (0 - 3.2 kg/min)
Power Requirements:	100 140 volts AC 1 Phase (50/60 Hz) 9 amps or 200 - 240 volts AC 1 Phase (50/60 Hz) 4.3 amps
Feeder Drive	Aero 80 HP: 1 HP, AC Motor 1,750 RPM Aero 80: 1/2 HP, AC Motor 1,750 RPM
Blast Pressure Range	Aero 80 HP: 20 - 300 PSI (1.4 - 20.7 bar) Aero 80: 20 - 140 PSI (1.4 - 9.7 bar)
Supply Pressure Range	Aero 80 HP: 65 - 300 PSI (4.5 - 20.7 bar) Aero 80: 65 - 140 PSI (4.5 - 9.7 bar)

Required compressed airflow volume depends on the nozzle being used. Most Cold Jet nozzles need 50 - 180 cfm (1.4 - 5.1 m³/min) at 80 psi (5.5 bar) blast pressure.

Symbol Glossary

	General Danger		Variable feed
	Electric Shock or Electrocutation		Enable Blasting
	Extreme Cold		Disable Blasting
	Hand Crush from Side		Wear Ear Protection
	Hand Cut from Impeller Blade		Wear Eye Protection
	Flying Debris		Read Operator Manual
	Skin Puncture from Pressurized Air Jet		Wear Safety Gloves
	Loud Noise		General Mandatory Action
	Explosive Release of Pressure		Maintain Safe Pressure
	Air Bleed		Do Not Operate with Guard removed
	CO ₂ Only		No Foreign Objects

Symbol Glossary (cont.)

	<p>Lock Out/ Tag Out Before Servicing</p>
	<p>Disconnect Power Before Servicing</p>
	<p>Hour Meter</p>
	<p>Crush Hazard</p>
	<p>Protective Earth/Ground</p>
	<p>Earth/Ground</p>
<p>I</p>	<p>Applicator Trigger Enabled (on bottom of applicator)</p>
<p>I</p>	<p>Air Only</p>
<p>O</p>	<p>Applicator Trigger Disabled</p>
<p>II</p>	<p>Air and Ice</p>

Blast Air Quality

Using Plant Air (Central Compressed Air System)

Manufacturing plants, with central compressed air systems, should have an After Cooler and a 2-stage coalescing filter assembly downstream of the receiver tank. Hot metal pipes are an indication this is needed.

To verify that the plant air system is adequate for your blast system the air compressor needs to produce an air volume 10% greater than the blast machine's maximum air volume...in addition to the air volume consumed by normal plant operation.

To determine adequate air volume, watch the pressure gauge while blasting.

- If the gauge drops slowly the compressor is insufficient.
- If the gauge drops quickly there is a restriction or the pipe is too small.
- If the gauge stays steady then the compressor and piping are adequate.

- To maintain adequate pressure to the blast system:
- From the air compressor to 50 ft (15 m) use a flexible 1 in (2.5 cm) air hose (preferably the hose supplied with the machine).
- From the air compressor to beyond 50 ft (15 m) make sure the pipe is 1 in (2.5 cm) in diameter before attaching the air hose.

If an air drop isn't used much, water and rust will collect in the line. Before plugging into the air supply, purge the line, to prevent contamination of the blast system.

Using Portable Air (minimum of 185 cfm - 5.6 m³/min)

Portable diesel air compressors are frequently not optimized for dry ice blasting units and are therefore not configured to cool or remove air moisture.

The After Cooler is required to reduce the discharge air temperature 180°F (82°C) to within 15°F (-9°C) of ambient air temperature. Visit coldjet.com to learn more about purchasing an After Cooler.

Without the After Cooler, the following will occur:

1. Incoming air moisture may rapidly cool and freeze at the feeder.
2. Water ice may accumulate in the feeder, distorting the air flow and seal.

Blast Air Quality cont.

3. Water ice buildup may continue inside the blast hose, to the nozzle.
4. Water ice may break off inside the hose and lodge in the nozzle, causing a jam.
5. Water ice, may exit the nozzle, and damage the target surface.

If blasting continuously, an air dryer will further reduce the air moisture (dew point). Desiccant dryers produce a dew point of -40°F (-40°C), resulting in a dew point low enough for continuous blasting.

To verify the compressor is of adequate size for the Aero, the air compressor needs to produce an air volume 10% greater than the blast system's maximum required air volume.

To determine adequate air volume, blast while watching the pressure gauge.

- If the gauge drops slowly the compressor is insufficient.
- If the gauge drops quickly there is a restriction or the pipe is too small.
- If the gauge stays steady then the compressor is adequate.

To maintain adequate pressure, the hose size from the compressor to the blast system needs to be 1 in (2.5 cm) in diameter.

Warranty Information

Cold Jet® ("CJ") warrants its products ("Equipment") provided under this Agreement to be free from defects in materials and workmanship for a period of 12 months, under normal use, maintenance and service as stipulated in the Operator's Manual. CJ warrants that the equipment will be in good working order on the Date of Shipment and will conform to CJ's official published specifications.

The warranty period is 12 months for CJ manufactured Equipment. Original Equipment Manufacturers' warranties provided by CJ on equipment purchased under this Agreement not manufactured by CJ will be passed through to the Buyer. The warranty period commences on the Date of Shipment of the Equipment.

CJ's liability is limited to repairing or replacing, at its option, any covered part of its Equipment, which CJ has determined to be defective. Said repair or

replacement will be made by CJ or its authorized representative free of charge to the Buyer, except for any freight or travel expenses, during the warranty period. Any replaced part will become the property of CJ. If, after repeated efforts, CJ is unable to restore its Equipment to good working order, or to replace the defective parts as warranted, CJ may, at its discretion, replace the Equipment in its entirety. Any claim must be made to CJ, in writing, within 30 days of discovering the defect and any claim not made within that period shall be deemed waived or released, and thus denied.

Warranty service provided under this Agreement does not assume uninterrupted operation of the Equipment. The suitability of the equipment for the purpose intended is not included in the warranty.

This warranty shall not apply and CJ shall be neither responsible nor liable for:

1. Consequential, collateral or special losses or damages;
2. Equipment conditions caused by abnormal conditions of use, accident, neglect or misuse of equipment, improper storage or damages resulting during shipment as determined by CJ;
3. The replacement of normal wear items, including but not limited to air, blast and whip end hoses;
4. Deviation from the Equipment's prescribed maintenance programs, replacement parts, operating instructions, specifications or other terms of sale;
5. Labor charges, loss or damage resulting from improper operation, maintenance or repairs made by person(s) other than CJ or CJ-authorized service representatives;
6. Improper application of the product. In no event shall CJ be liable for claims in excess of the purchase price, whether there is a breach of contract or warranty claim of negligence or negligent manufacture.

THIS WARRANTY IS THE SOLE WARRANTY OF CJ AND ANY OTHER WARRANTIES, EXPRESS, IMPLIED IN LAW OR IMPLIED BY FACT, INCLUDING ANY WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR USE, ARE HEREBY SPECIFICALLY EXCLUDED.

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